A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B29C67/24 B32B19/02 B32B19/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC $\frac{7}{8328}$ $\frac{8328}{8290}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

Category °	Citation of document, with Indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 786 325 A (TONCELLI MARCELLO) 30 July 1997 (1997-07-30) column 2, line 8 - line 35; claims 1-10; figures 1-4	1-9
A	GB 2 224 283 A (DALLA VALLE ROBERTO) 2 May 1990 (1990-05-02) page 1, line 10 - page 2, line 19; claims 1-15; examples 1-6	1-9
A	WO 01/45921 A (TONCELLI MARCELLO) 28 June 2001 (2001-06-28) page 1, line 8 - line 32; claims 1,16-34 page 4, line 15 - line 32 page 10, line 1 - line 31 page 11, line 4 - line 10 page 13, line 3 - line 27	1-9
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X Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
 Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filling date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another cliation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed 	"T" tater document published after the international filing date or priority date and not in conflict with the application but clied to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search	Date of malling of the international search report
10 December 2004	22/12/2004
Name and mailing address of the ISA	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Hindia, E

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